

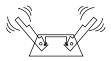
630B, 630C, 640B and 640C **Raceway Cutters**

INSTALLATION INSTRUCTIONS

640B 4000 **Base Cutter**



1. Mark base and insert into desired cutting location



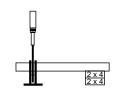
2. Shuffle handles to center base 3. Cut side edge



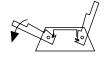
4. Cut other side edge



6. Raise handle to complete base cut



1a. Use (two) 2x4s laid flat to hold base parallel to cutter



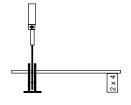


5. Raise handle, cut side wall and across bottom

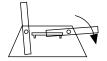
640C 4000 Cover Cutter



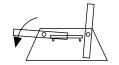
1. Mark cover and insert into desired cutting location



1a. Use 2 x 4 on edge to hold cover parallel to cutter



2. Lower handle to cut side and 2/3 of the way through cover

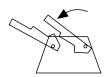


3. Lower other handles to complete cover cut.

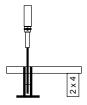
630B 3000 Base Cutter



1. Mark base and insert into desired cutting location



2. Cut through side wall and across bottom

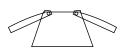


1a. Use 2x4 on edge to hold base parallel to cutter



3. Raise handle and complete cut.

630C 3000 Cover Cutter



1. Mark cover and insert into desired cover location



2. Raise handle to cut through side wall only. This will hold cover in place.



1a. Use two 2x4s, one flat and one on edge to hold cover parallel to cutter



3. Raise other handle to complete cut.

^{*}Shown with handles removed