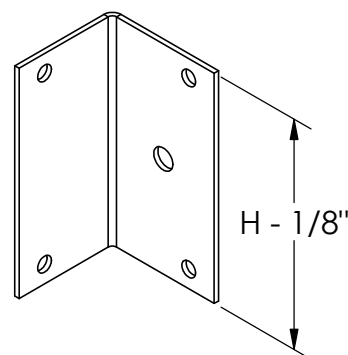
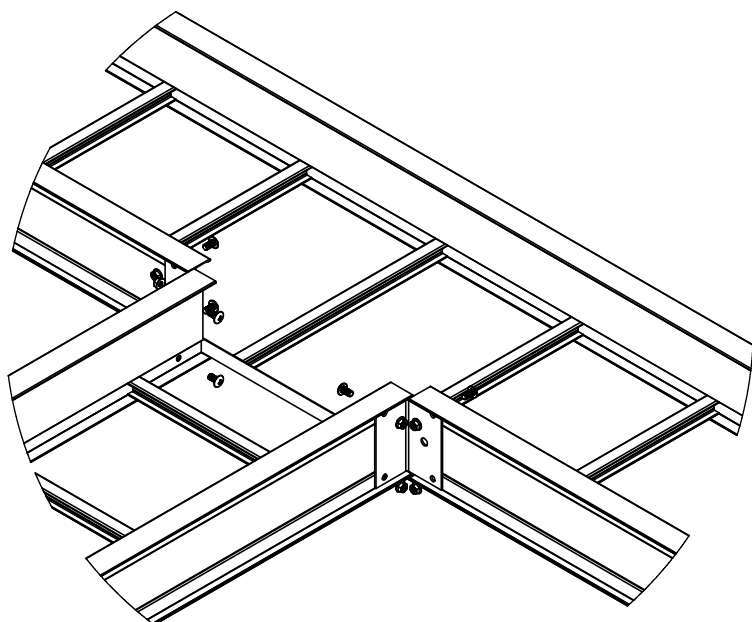


90SP 90° SPLICE KIT



Cut out section above
rungs in cut area

Cut off bottom outside
flange in cut area

W+1.5"

- **Material:** Aluminum Alloy 5052 - H32
- **Finish:** Plain
- **Height (H):** Tray height: 4", 5", 6", 7"
- **Torque:** 19 - 25 ft-lbs

PRODUCT CODE	FASTENER OPTIONS
90SP	GE S6
CATALOG NUMBERING EXAMPLE:	
Rail Height / Material	Fasteners
4 A - 90SP	- GE

INSTALLATION INSTRUCTIONS:

- 1) CUT RECTANGULAR CUTOUT OF SINGLE SIDE RAIL WITH A WIDTH OF 1.5" + THE NOMINAL WIDTH OF THE BRANCHING TRAY AND EVERYTHING ABOVE THE RUNGS OF THE TRAY
- 2) CUT THE BOTTOM OUTER FLANGE OF THE SIDRAIL
- 3) USE THE STANDARD SPLICE HOLES AND SPLICE HARDWARE TO ATTACH THE SPLICES TO THE BRANCHING TRAY (RECOMMENDED TORQUE OF 19-25 ft-lbs)
- 4) POSITION SPLICES ON THE CUT TRAY AND MATCH DRILL HOLES FOR 3/8"-16 HARDWARE
- 5) USE DRILLED HOLES TO ATTACH THE SPLICES TO THE CUT TRAY

NOTES

1. MEETS CABLE TRAY BONDING REQUIREMENTS PER NEC 392.60 AND NEMA VE2 3.8 (NO BONDING JUMPERS REQUIRED) WHEN USED WITH ITRAY STRAIGHTS AND FITTINGS.