Bonding and Grounding
wire mesh cable tray.

legrand®
Cablofil
Don’t be misled by false advertising claims relating to field cut wire mesh cable tray voiding UL Classification.

Recent claims have suggested a field cut (modification) to cable tray for the creation of bends and turns will cause that system to lose its UL classification. If you take what UL states literally, ANY cut to tray (ladder or wire) would cause a loss of UL Classification. For example, when a straight section of tray is cut to length and used in conjunction with a factory fitting — this installation would also lose its UL classification since per UL definition the tray has been “field modified.”

Now consider that it has been standard practice to field modify wire mesh tray for more than 40 years.

How should Contractors and Inspectors interpret the rules, versus standard practice?

Since EVERY cable tray installation has been in some way “field modified”, are we really interpreting UL correctly? Consider this: UL only classifies the tray when it is the EGC (Equipment Grounding Conductor) and studies show wire mesh tray is the EGC less than 1% of the time.

Therefore, 99% of tray installations only require bonding, not grounding serving as the EGC. Bonding relates to power cables and is governed by NEC 392.7(B)(1) (see pages 2 & 3 of this document). Bonding relates NEC 392.7(B)(1). In most cases, wire mesh tray installations that support data or power cables are required only to be bonded.

THE FACTS ON BONDING: As long as UL Classified Splices are used to BOND tray together, splicing field modified Wire Mesh Tray (typical examples shown below) is no different than splicing two straight sections of tray together.

THE FACTS ON GROUNDING: For rare applications when tray is to act as an EGC (Electrical Grounding Conductor), whatever cross-sectional area is removed from the tray in the field, Cablofil® states (as per their website), “The standard industrial practice is that an appropriate sized jumper be placed across the field modified tray(s).” Most often, a continuous ground wire is run the length of the tray.

UL Classified WMCT Bonded with UL Classified Splices

Two UL Classified WMCT’s Bonded with UL Classified Splices

One UL Classified WMCT Bonded with Splices

UL Classified Pre-formed fitting which loses UL Classification when the adjoining straight section is cut to length

BONDING

These installations must be bonded per NEC 392.7(A) which states:

“Metallic cable trays that support electrical conductors shall be grounded as required for conductor enclosures in accordance with 250.66 and part IV of Article 250.” Article 250.94(A) “Metal raceways, cable trays, cable armor, cable sheath, enclosures, frames, fittings, and other metal non-current-carrying parts that are to serve as grounding conductors, with or without the use of supplementary equipment grounding conductors, shall be bonded where necessary to ensure electrical continuity and the capacity to conduct safely any fault current likely to be imposed on them.”

• To ensure a low impedance grounding path, all steel conduit, wireway, enclosures, and cable tray products are recommended to be spliced with UL Classified Splices and bonded to the building steel at the end of every tray run and every 50-65 feet to ensure electrical continuity and the capacity to conduct safely any fault current likely to be imposed on them which is based on relatively high resistance of steel products, should be bonded every 50-65 feet as well as to reduce impedance.

• Common connections to building steel facilitate this bonding practice, namely beam clamps, threaded rod and strap supports. When firmly attached to building steel with threaded connections and galvanized components, cable tray installations are adequately bonded without additional jumpers.

• If the cable tray supports are attached to concrete or other non-conductive materials, bonding jumpers from the cable tray to building steel are required every 50-65 feet or a continuous ground wire attached every 50-65 feet of cable tray run may be a simpler approach.

GROUNDING

These installations must be grounded per NEC 392.7, which states:

“Conductor for Cable Tray to be permitted to be used as EGC (Equipment Grounding Conductor), all of the following 14 requirements must be met:

1. The cable tray sections and fittings are identified as an EGC
2. The minimum cross-sectional area of cable trays conform to the requirements in Table 392.7(B).
3. All cable tray sections and fittings are legible and durable marked to show the cross-sectional area of metal in channel cable trays, or cable trays of one-piece construction and the total cross-sectional area of both sides rails for ladder or trough cable trays.
4. Cable tray sections, fittings, and connected raceways are bonded in accordance with 250.66, using bolted mechanical connectors or bonding jumpers sized and installed in accordance with 250.102.

UL certification directory: Go to www.ul.com/database and type “cable tray assemblies” in the search field.

If you are confused about UL Classification, accusations or want to find out more, download our white paper. The facts on field modification of UL Classified wire mesh cable tray by Fred Hartwell, and read our recently published Wire Mesh Technical Guide available on our website at: www.lagrandoil.com/cablofil.

For other questions regarding bonding and grounding wire mesh cable tray, please call Lagrando/Cablofil at: 1-800-458-4461.
WHAT ARE THE OTHER BENEFITS OF BONDING AND GROUNDING?

Reduces Noise and EMC
- Remove electro-static potential
- Remove induced magnetic currents

Increases Equipment Safety
- Remove lightning currents
- Remove transient currents

Improves Personal Safety
- Remove potential fault currents
- Low impedance path to trip breaker

Legrand/Cablofil accessories for bonding and grounding installations

Legrand/Cablofil wire cable tray and our wide range of splices are tested and comply with CSA, IEC, NEC, NEMA and UL requirements for low resistance. Excellent electrical continuity and grounding is essential for safe installations and reduces shock hazards. To see a complete list of UL Classified splices for bonding and grounding wire mesh cable tray; visit www.legrand.us/cablofil.

**UL CLASSIFIED SPLICES**
- EDRN Fast Splice
- EDT Splice Plate
- ED 275 Universal Splice Bar
- SWK Splice Washer Kit
- RADT 90 Kit Radius Tee Kit

**GROUNDING ACCESSORIES**
- GNDSB Grounding Lug for AWG 4-14 ground wire
- GNDCL Grounding Lug for AWG 1/0-6 ground wire

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