



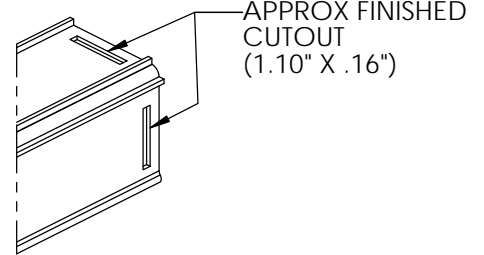
**2" X 2" SLOTTING TOOL P/N MMFST2**

**TO SLOT THE BOTTOM FACE OF DUCT:**

1. UNSCREW TOOL HANDLE COUNTER-CLOCKWISE, UNTIL PUNCH CLEARS THE DIE. TOOL WILL NOW FIT ONTO RACEWAY. (CAUTION: DO NOT OVER TIGHTEN WHEN UNWINDING)
2. PLACE SLOTting TOOL OVER RACEWAY AS SHOWN. MAKE SURE RACEWAY END IS BOTTOMED ON TOOL.
3. HOLD RACEWAY AND TOOL, TURNING HANDLE CLOCKWISE UNTIL PUNCH STOPS, AND PLASTIC BULLET FALLS OUT. (CAUTION DO NOT OVER TIGHTEN.)
4. UNSCREW PUNCH COUNTER-CLOCKWISE AND REMOVE FROM RACEWAY.

**TO SLOT SIDE FACES OF DUCT:**

1. FIT RACEWAY INTO SLOTting TOOL, MAKE SURE TO BOTTOM RACEWAY IN TOOL.
2. HOLD TOOL AND RACEWAY SQUARE ON TOOL FACE.
3. REPEAT STEPS 3 & 4 ABOVE.



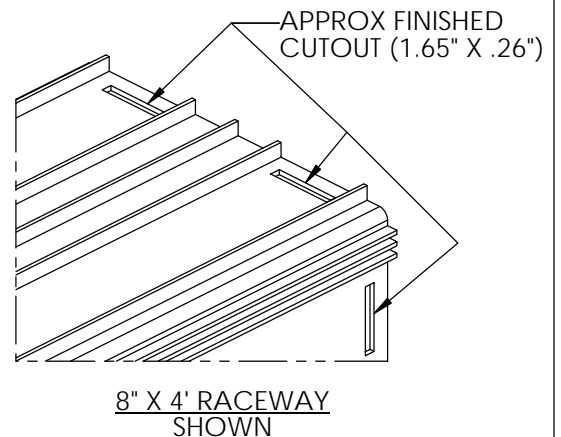
**4" & 8" SLOTting TOOL P/N MMFST48**

**TO SLOT 4" RACEWAY:**

1. TO PIERCE BOTTOM SLOT RACEWAY, PLACE THE RACEWAY UPRIGHT AND POSITION THE TOOL FULLY ONTO THE RACEWAY FIXTURING WITH THE STRENGTHENING RIBS AGAINST THE TOOL'S BASE.
2. CRANK SOCKET WRENCH CLOCKWISE UNTIL BULLET DROPS OUT.
3. REPEAT SAME STEPS FOR SIDE PIERCING.

**TO SLOT 8" RACEWAY:**

1. UTILIZE THE SAME PROCEEDURE ABOVE FOR 8" RACEWAY.



**NOTES:**

- LUBRICATE REGULARLY WITH DRY LUBE STICK SUPPLIED.
- IT IS RECOMMENDED TO SUPPORT THE RACEWAY EVERY 36" [900mm].
- MOUNTING BRACKETS SHOULD BE MOUNTED CLOSE TO A JOINER IF POSSIBLE.
- RACEWAY JOINERS SOLD SEPARATELY.

SIZE IN/[MM]	ORTRONICS P/N	COLOR
2" X 2" [50 X 50]	MMFST2	N/A
4" X 2" [100 X 50]	MMFST48	N/A
4" X 4" [100 X 100]		N/A
4" X 8" [100 X 220]		N/A

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**TITLE**

**MM FIBER RACEWAY, SLOTting TOOL  
2", 4" OR 8" OUTPUTS**

	NAME	DATE	SIZE	CAD FILE	DWG NO	REV
DWN	J.QUINN	04/27/12	A	MMFSTXXC	OR-MMFSTXX	00
CHK	J.LUCY	05/01/12	SCALE	1:1	WEIGHT	SHEET
APPR	C.VACCA	05/01/12				1 OF 1