



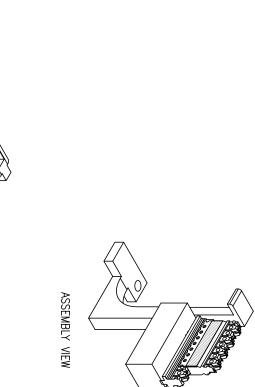


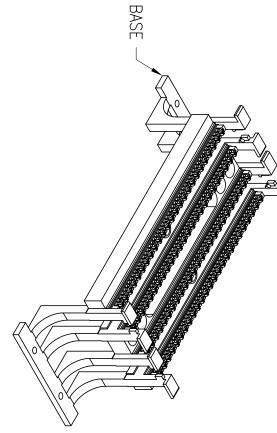
- 2. STRIP ONLY ENOUGH JACKET TO LACE/TERMINATE CONDUCTORS
- LACE CONDUCTORS INTO 110 WIRING BASE MAINTAINING PAIR TWIST AS CLOSE AS POSSIBLE, NOT TO EXCEED .5 INCHES.
- CONFIRM CORRECT WIRING.

IMPACT TOOL MULTIPAIR

- SEAT AND TRIM CONDUCTORS WITH MULTIPAIR OR SINGLE POSITION IMPACT TOOL
- ALIGN C4 OR C5 CONNECTING BLOCKS OVER CONDUCTORS WITH BLUE TIP ON LEFT SIDE. USE C5 CONNECTING BLOCKS FOR POSITION 21-25.
- SEAT CONNECTING BLOCK ONTO BASE.
- TERMINATE TOP OF C4 CONNECTING BLOCKS WITH SINGLE POSITION IMPACT TOOL.
- INSTALL LABELING STRIP.

110 CONNECTING BLOCK







INTERLOCKING CLIP FOR ATTACHING BLOCKS TOGETHER

REF. "PATENT#RE35,030"

01 ^R

APP.BY: