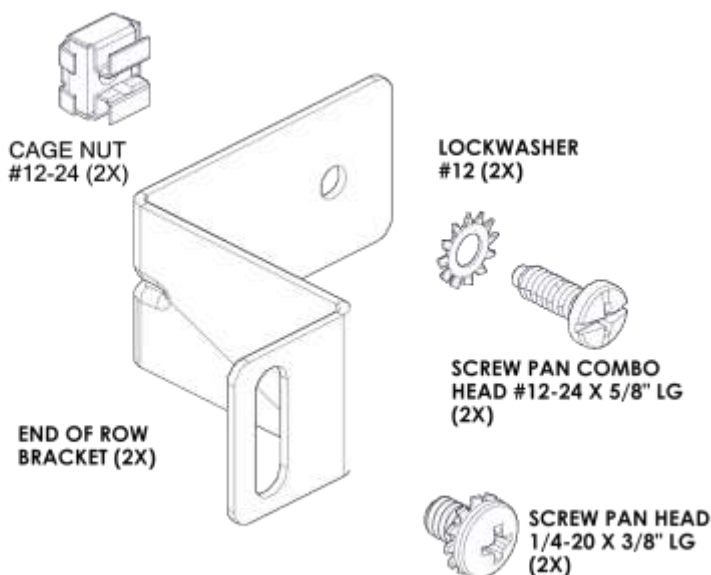


## THIS INSTRUCTION SHEET IS TO ASSEMBLE THE END OF ROW STABILIZER BRACKET KIT TO MM6E RACK SYSTEM & Q-SERIES VERTICAL MANAGER 4" WIDE VERSIONS

### TABLE OF CONTENTS:

1. INSPECTION CARTON CONTENTS
2. TOOLS REQUIRED
3. ASSEMBLY PROCEDURES TO MM6 RACKING SYSTEM END OF ROW STABILIZER BRACKETS

### 1. INSPECTION CARTON CONTENTS:



### 2. TOOLS REQUIRED

- (REQUIRED) #2 PHILIPS SCREW DRIVER OR DRIVER BIT
- FLAT BLADED SCREW DRIVER (OPTIONAL)
- (OPTIONAL) CORDLESS DRILL WITH ADJUSTABLE TORQUE SETTINGS

### 3. ASSEMBLY PROCEDURES Q-SERIES VERTICAL MANAGER TO MM6 RACKING SYSTEM END OF ROW STABILIZER BRACKETS

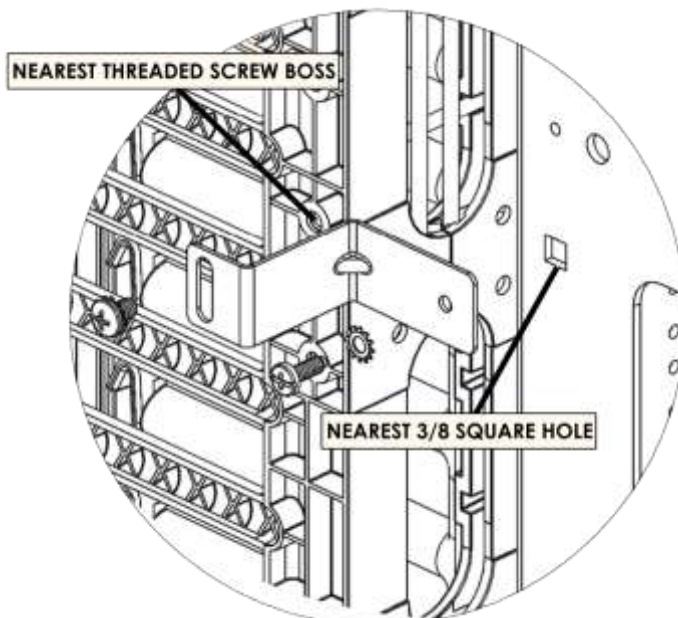
1. PRIOR TO UNPACKING KITS INSPECT ALL CARTONS FOR DAMAGE, THEN UNPACK CARTON AND INSPECT CONTENTS FOR DAMAGE AND INVENTORY ALL PARTS SHOWN ABOVE REPORT ANY MISSING OR DAMAGED ITEMS TO THE SHIPPER FOR POTENTIAL REIMBURSEMENT.
2. ASSEMBLE MM6 ENHANCED RACK SYSTEM ACCORDING TO IT'S INSTALLATION INSTRUCTIONS.
3. REPEAT FOR Q-SERIES VERTICAL MANAGER 4 WIDE VERSIONS USING IT'S INSTALLATION INSTRUCTION. MOUNT Q-SERIES VERTICAL MANAGER TO MM6 ENHANCED RACK SYSTEM USING EITHER MM6EQMK7 KIT (7FT RACK) MM6EQMK8 (8FT RACK) AND IT'S INSTRUCTION SHEET BEFORE INSTALLING THE END OF ROW BRACKETS.



**PLEASE NOTE:** THE END OF ROW STABILIZER BRACKET KIT CAN BE USED TO MOUNT ON EITHER SIDE OF THE MM6 ENHANCED RACK SYSTEM (RIGHT OR LEFT HAND ORIENTATION)

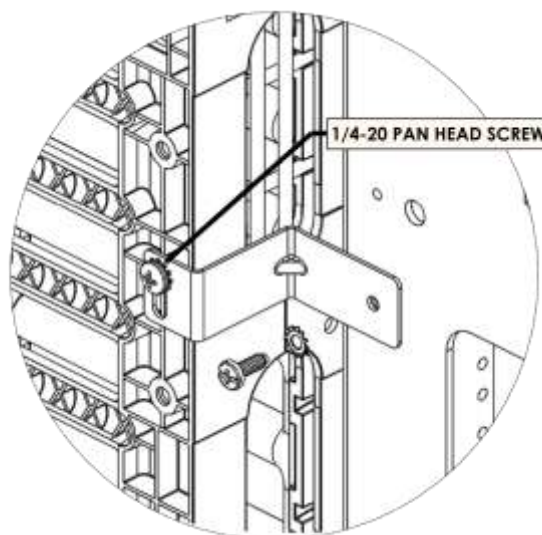
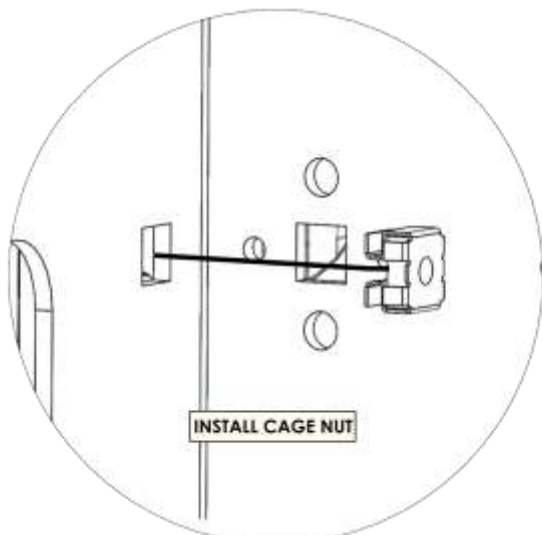
### 3. ASSEMBLY PROCEDURES Q-SERIES VERTICAL MANAGER TO MM6 RACKING SYSTEM END OF ROW STABILIZER BRACKETS CONTINUED:

4. LOCATE A SUITABLE LOCATION ON THE RACK AND VERTICAL MANAGER SCREW BOSSES THE END OF ROW BRACKET TO THE VERTICAL MANGER AND SQUARE HOLE FOR INSERTING THE #12-24 CAGE NUT NEAR THE TOP AND BOTTOM OF THE VERTICAL MANAGER AND RACK ASSEMBLY.



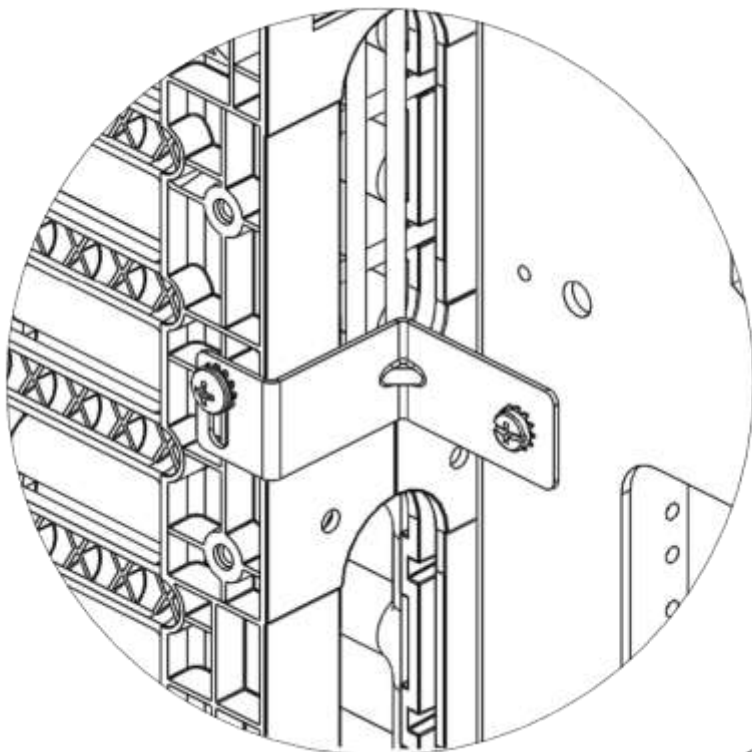
### 3. ASSEMBLY PROCEDURES Q-SERIES VERTICAL MANAGER TO MM6 RACKING SYSTEM END OF ROW STABILIZER BRACKETS CONTINUED:

5. BEGIN BY INSTALLING THE CAGE NUT INTO NEAREST SQUARE HOLE.
6. INSTALL 1/4-20 X 3/8" LONG PAN HEAD SCREW IN NEAREST THREADED SCREW BOSS HAND TIGHT

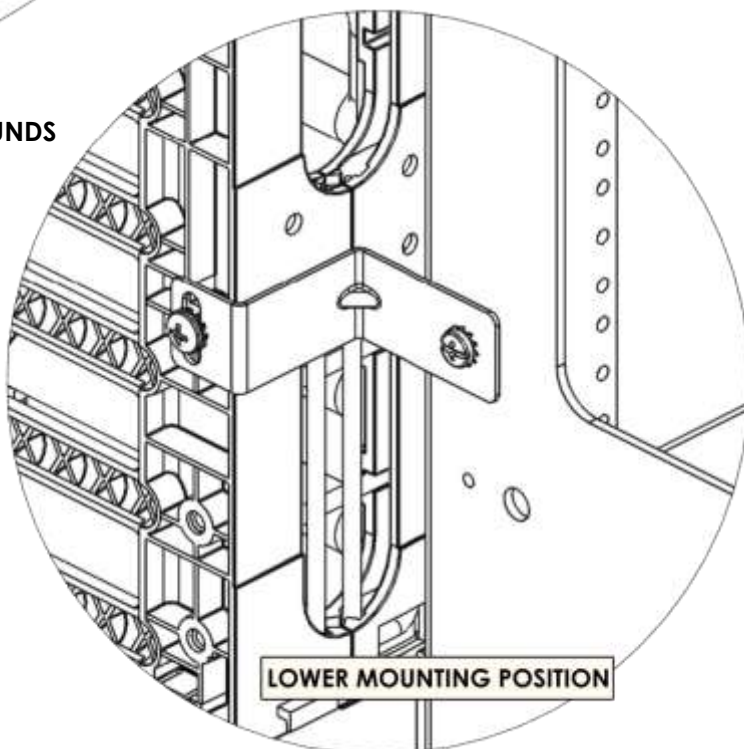


### 3. ASSEMBLY PROCEDURES Q-SERIES VERTICAL MANAGER TO MM6 RACKING SYSTEM END OF ROW STABILIZER BRACKETS CONTINUED:

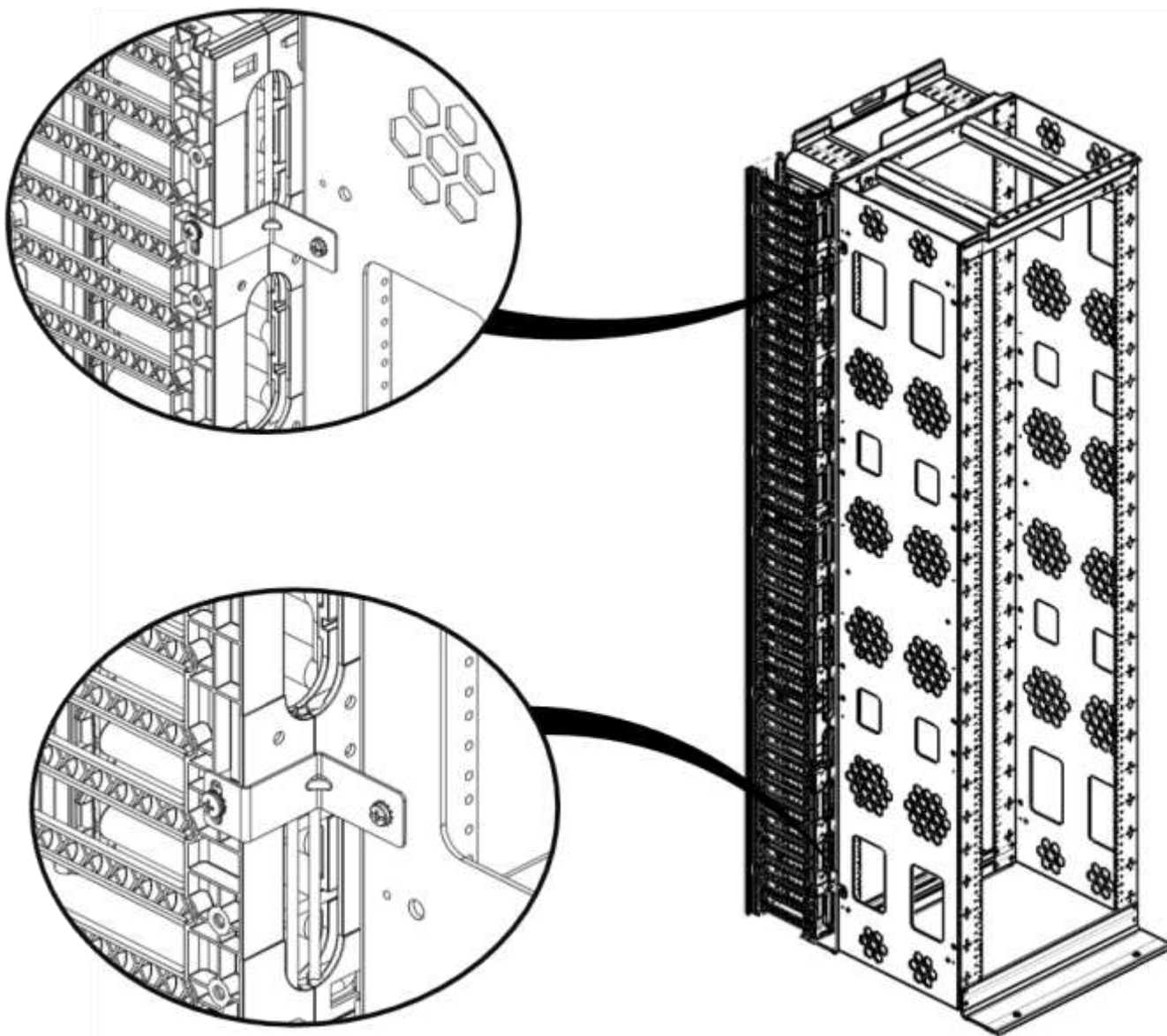
7. INSTALL #12 EXTERNAL TOOTH LOCKWASHER, AND #12-24 COMBO PAN HEAD SCREW TIGHTEN TO HAND TIGHT.
8. REPEAT SAME PROCEDURE FOR LOWER MOUNTING BRACKET.



9. RETIGHTEN ALL SCREW CONNECTIONS AS NECESSARY AND TORQUE TO 40 INCH POUNDS MAX. INSTALLATION IS NOW COMPLETE.



## RIGHT HAND INSTALLED VIEW:





## LEFT HAND INSTALLED VIEW:

